

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date:	16.06.24	Job No.:	ENG7105JUNE	ADR Yes/No:	N	ADR Date:	N/A	ECN #:	16- 530
Product No.:	D412-705	Created By:		Approved By:					
Product Name:	TWIN PAK E-Z ACCESS	Checked By:							

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	N	DM	
Production Manager / Coord.	Y	MP / MF	28m 16/10/05
Purchasing Manager / Purchasing Coord.	N	LL / CL	
Production Engineering Coord.	Y	DD / JLM	16.10.05
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL / BG	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	16.10.03
QC Coordinator	Y	PD	16.10.05
Customer Support	Y	SW / LM	16.10.05
Customer Technical Support	Y	MB / HS	16.09.28
Marketing	Y	SL / WR	16.10.05
Dist. Management Coord.	Y	HM	16.10.05

Reason for Change:
IMPLEMENT CHANGES REQUIRED TO EASE INSTALLATION ON BELL 412 EPI (REF. PAR16-500/-505)

Documents Affected:
RELEASE IIN-D412-705 REV. F, ICA-D412-705 REV. 5 AND D3256 REV. F

IF APPLICABLE: NCR: _____ PAR: 500/505 16-516 CAR: _____ CIR: _____ URF: 16-530

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	Y	MB	PROVIDE BHTC WITH UPDATED DWGs	16.09.28
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	Y	MB	D412-705-015/-023 UNDER REVIEW 16.05.09	16.09.28
6	Update Master Document List (MDL)	Y	MB	MDL-D412-705 REV. D	
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		16.10.05
12	Update Product Specification Files (Bluefiles)	Y	KJ		16.10.05
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		16.10.05
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		16.10.05
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D412-705-015 NOW @ CHG 006 (SEE ITEM A)	16.10.05
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		16.10.05
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		16.10.05
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		16.10.05
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
ONLY FOR D412-705-015 CHG 006 AND D3256-1/-3 AT REV. F: KEEP UNDER REVIEW ACTIVE.
TOOLING CHANGE AND TRIAL FIT ARE REQUIRED PRIOR TO PROCEEDING WITH MANUFACTURING OF PARTS FOR STOCK PURPOSES. CREATE NEW TOOLING AND MANUFACTURE QTY(1) D412-705-015 BASED ON TOOLING. PROVIDE KIT TO CUSTOMER SUPPORT FOR TRIAL FIT PURPOSES.

DONE. CHANGES IMPLEMENTED.
RELEASING ECN.
16.09.28

ECN Verified & Complete: _____ Date: **OCT 06 2016**